

Work Order ID 51467

August 25, 2009 8:53:17 AM



Page 1

Item ID: D3692-1

Revision ID: B

Item Name: SPACER

Start Date: 26/08/2009 Start Qty: 400.00

Required Date: 31/08/2009 Req'd Qty: 400.00

Reference:

09.08.25

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start

Stop

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3692

Rev B

100



Doosan

Doosan Lathe

DOOSAN LATHE

Memo

1- Turn as per Folio FA725 Rev: *AA* & Dwg D3692 Rev: *B* ☐ 2-Deburr

per dwg D3692

0.00

0.00

09/08/26

09.08.26

408 *✓*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

09/08/27

09.08.27

408 *✓*

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

M.A 09/08/29

408 *✓*

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Item ID: D3692-1

Accept



Setup Start



Revision ID: B

Stop



Item Name: SPACER

Start Date: 26/08/2009 Start Qty: 400.00



Cust Item ID:

Required Date: 31/08/2009 Req'd Qty: 400.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Prq/31 (4.8)

140

QC21- Final Inspection - Work Order Release

0.00



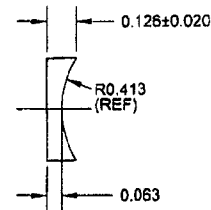
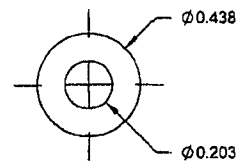
QC

Memo

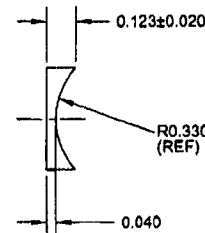
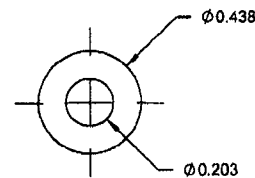
0.00

Quality Control

*09/08/31 HJ**MF 09-08-31*



D3692-1 SPACER



D3692-3 SPACER

51467

RELEASED
07/07/15

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M303R) OR AISI 304/316 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.003 lb

B	REMOVED SHADED VIEW (ZN C2-1, D2-1); REFORMATTED SHEET	RF	08.12.15
A	NEW ISSUE	RF	08.03.12
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3692	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SPACER	NTS
DATE	08.12.15	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	